

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/825,498	04/15/2004	Eleni Karayianni	RD8400USNA	8558
43693	93 7590 04/06/2006		EXAMINER	
INVISTA NORTH AMERICA S.A.R.L.			PIZIALI, ANDREW T	
THREE LITTLE FALLS CENTRE/1052 2801 CENTERVILLE ROAD			ART UNIT	PAPER NUMBER
	N, DE 19808		1771	
WILMINGIC	/N, DE 17000		1//1	

DATE MAILED: 04/06/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	
Office Action Summary		10/825,498	KARAYIANNI ET AL.	
		Examiner	Art Unit	
		Andrew T. Piziali	1771	
Period fo	- The MAILING DATE of this communication app	pears on the cover sheet with the c	orrespondence address	
A SHO WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR REPL CHEVER IS LONGER, FROM THE MAILING D asions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. In period for reply is specified above, the maximum statutory period are to reply within the set or extended period for reply will, by statute eply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	NATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be timwill apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. nety filed the mailing date of this communication. D (35 U.S.C. § 133).	
Status				
2a)⊠	Responsive to communication(s) filed on <u>01 F</u> This action is <b>FINAL</b> . 2b) This Since this application is in condition for allowa closed in accordance with the practice under B	s action is non-final.  Ince except for formal matters, pro		
Dispositi	on of Claims			
5)□ 6)⊠ 7)⊠	Claim(s) <u>1-40</u> is/are pending in the application 4a) Of the above claim(s) <u>8,13 and 23-38</u> is/are Claim(s) is/are allowed. Claim(s) <u>1-7,9-12,14,15 and 39</u> is/are rejected Claim(s) <u>16-22 and 40</u> is/are objected to. Claim(s) are subject to restriction and/or	e withdrawn from consideration.		
Applicati	on Papers		•	
10)⊠	The specification is objected to by the Examine The drawing(s) filed on 2/1/06 & 4/15/04 is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Example 2.	: a)⊠ accepted or b)□ objected drawing(s) be held in abeyance. See tion is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).	
Priority u	inder 35 U.S.C. § 119			
12)[ a)[	Acknowledgment is made of a claim for foreign All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureasee the attached detailed Office action for a list	ts have been received.  Is have been received in Application  It documents have been receive  It (PCT Rule 17.2(a)).	on No ed in this National Stage	
Attachment	Nel			
1) Notice 2) Notice 3) Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:		

#### **DETAILED ACTION**

### Response to Amendment

1. The response filed on 2/1/2006 has been entered. The examiner has withdrawn the objection to the drawings based on the amendments to the drawings.

## Specification

2. The abstract of the disclosure is objected to because it is more than one paragraph. The abstract should be in narrative form and generally limited to a single paragraph within the range of 50 to 150 words. Correction is required. See MPEP § 608.01(b).

## Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 4. Claims 1-4, 6 and 11-12 are rejected under 35 U.S.C. 102(b) as being anticipated by GB 2 156 592 to Kewley.

Regarding claims 1-4, 6 and 11-12, Kewley discloses an electrically conductive elastic composite yarn comprising at least one elastic member (12) having a relaxed unit length L and a drafted length of (N x L), wherein N is in the range of about 1.0 to about 8.0 (see Figure 3), and

Art Unit: 1771

at least one conductive covering filament (a filament of layer 18) surrounding the elastic member (see entire document including page 1, lines 15-22 and Figures 1-3).

Kewley does not specifically disclose that the at least one conductive covering filament has a length that is greater than a drafted length of the elastic member such that substantially all of the elongating stress imposed on the composite yarn is carried by the elastic member, but considering that the filaments of the conductive layer are braided while the at least one elastic member is linear, the at least one conductive covering filament has a length that is greater than a drafted length of the elastic member (such as the drafted length wherein N equals 1). It is noted that the specification defines what constitutes a drafted length on page 10, lines 29-31.

Regarding claims 2 and 6, Kewley discloses that N may be from 1 to about 5 (elongation of up to about 400%) (see Figure 3).

Regarding claims 3 and 4, Kewley discloses that the at least one conductive covering filament may be a metallic wire (page 1, lines 87-95).

Regarding claim 4, Kewley discloses that the metallic wire has an insulating polyester coating (20) thereon (page 1, lines 15-22 and 96-97 and Figures 1 and 2).

Regarding claims 11 and 12, Kewley discloses that the braided conductive layer comprises metal wires (plural) (page 1, lines 87-95). Considering that the filaments of the conductive layer are braided while the elastic member is linear, it appears that the second conductive covering filament has a length that is greater than a drafted length of the elastic member.

Regarding claim 12, Kewley discloses that the second conductive covering filament may be a metallic wire (page 1, lines 87-95).

Art Unit: 1771

# Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 1-7, 9-12, 14-15 and 39 are rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 4,777,789 to Kolmes et al. (hereinafter referred to as Kolmes '789) in view of USPN 6,581,366 to Andrews.

Regarding claims 1-7, 9-12, 14-15 and 39, Kolmes '789 discloses an electrically conductive composite yarn comprising at least one core member (16) and at least one conductive covering filament (22) surrounding the core member (see entire document including column 2, lines 40-68 and Figures 1, 2 and 5).

Kolmes '789 discloses that core fiber may be selected based upon the desired core properties (column 3, lines 52-58), but Kolmes '789 does not specifically mention the use of an elastic core member. Andrews discloses that it is known in the protective garment art to use an elastic core member because apparel can be fabricated with improved form-fitting properties and/or increased comfort (column 1, lines 8-19 and column 3, lines 8-22). It would have been obvious to one having ordinary skill in the art at the time the invention was made to use an elastic core member, as taught by Andrew, because the elastic core member allows for the fabrication of articles with improved form-fitting properties and/or increased comfort.

Regarding the claimed elastic member drafted length, Andrews does not specifically mention a drafted length, but Andrews does disclose that the elastic member may be a spandex

Art Unit: 1771

fiber (column 3, lines 9-22). Considering that the current specification discloses that a spandex fiber may be used to provide the claimed drafted length (see page 10, lines 25-31), it appears that the elastic member taught by the applied prior art inherently possesses the claimed drafted length of about 1.2 to about 5.0.

The Patent and Trademark Office can require applicants to prove that prior art products do not necessarily or inherently possess characteristics of claimed products where claimed and prior art products are identical or substantially identical, or are produced by identical or substantially identical processes; burden of proof is on applicants where rejection based on inherency under 35 U.S.C. § 102 or on prima facie obviousness under 35 U.S.C. § 103, jointly or alternatively, and Patent and Trademark Office's inability to manufacture products or to obtain and compare prior art products evidences fairness of this rejection, *In re Best, Bolton, and Shaw*, 195 USPQ 431 (CCPA 1977).

Kolmes '789 does not specifically discloses that the conductive covering filament possesses a length greater than a drafted length of the core member such that substantially all of the elongating stress imposed on the composite yarn is carried by the elastic member, but Kolmes '789 does disclose that pitch of the filament may be in the range of 2 to 24 turns per inch (column 3, lines 59-65). Considering the large number of turns per inch, it appears that the elastic member would carry substantially all of the elongating stress imposed on the composite yarn.

Regarding claims 3 and 4, Kolmes '789 discloses that the at least one conductive covering filament may be a metallic wire (column 2, lines 40-68 and column 3, line 52 through column 4, line 16).

Art Unit: 1771

Regarding claim 4, Kolmes '789 discloses that the metallic wire may have an insulating coating of nylon (24) thereon (column 3, lines 59-63).

Regarding claims 5-7, considering that the prior art teaches an electrically conductive elastic composite yarn with an identical structure (covering filament wrapped around core member), an identical elastic core member (spandex fiber), and an identical conductive covering filament (metallic wire), it appears that the composite yarn would inherently possess an available elongation (about 10% to about 800%) greater than the break elongation of the conductive covering filament and less than the elastic limit of the elastic member, while also possessing a breaking strength greater than the breaking strength of the conductive covering filament.

Regarding claim 9, Kolmes '789 discloses that for each relaxed unit length of the core member there may be at least one to about 10,000 turns of the conductive covering filament (see Figures 1-2 and 5).

Regarding claim 10, Kolmes '789 discloses that the at least one conductive covering filament may be sinuously disposed about the core member such that for each relaxed unit length of the elastic member there is at least one period of sinuous covering by the conductive covering filament (see Figures 1-2 and 5).

Regarding claims 11-12 and 14-15, Kolmes '789 discloses that the composite yarn may further comprise a second conductive covering filament (22') surrounding the elastic member, the second conductive covering filament having a length that is greater than a drafted length of the elastic member (see column 3, lines 43-51 and Figure 5).

Regarding claim 12, Kolmes '789 discloses that the second conductive covering filament may be a metallic wire (column 2, lines 40-68 and column 3, line 43 through column 4, line 16).

Art Unit: 1771

Regarding claim 14, Kolmes '789 discloses that for each relaxed unit length of the core member there may be at least one turn of the second conductive covering filament (see Figure 5).

Regarding claim 15, Kolmes '789 discloses that the second conductive covering filament may be sinuously disposed about the core member such that for each relaxed unit length of the core member there is at least one period of sinuous covering by the second conductive covering filament (see Figures 1-2 and 5).

Regarding claim 39, Kolmes '789 discloses that the composite yarn may be woven into a fabric (column 5, lines 11-25).

7. Claims 1-7, 9-12, 14-15 and 39 are rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 6,581,366 to Andrews in view of USPN 5,632,137 to Kolmes et al. (hereinafter referred to as Kolmes '137).

Regarding claims 1-7, 9-12, 14-15 and 39, Andrews discloses a an electrically conductive composite yarn comprising at least one elastic member (11) and at least one covering filament (12) surrounding the elastic member and having a length that is greater than a drafted length of the elastic member such that substantially all of the elongating stress imposed on the composite yarn is carried by the elastic member (see entire document including column 3, lines 8-26 and Figure 1).

Regarding the claimed elastic member drafted length, Andrews does not specifically mention a drafted length, but Andrews does disclose that the elastic member may be a spandex fiber (column 3, lines 9-22). Considering that the current specification discloses that a spandex fiber may be used to provide the claimed drafted length (see page 10, lines 25-31), it appears that

Art Unit: 1771

the elastic member taught by the applied prior art inherently possesses the claimed drafted length of about 1.2 to 5.0.

Andrews discloses that the at least one covering filament is to be formed of highly cutresistant yarns (column 3, lines 23-26), but Andrews does not appear to specifically mention
metallic wire. Kolmes '137 discloses that that it is known in the protective garment art to wrap
metallic wire around a core fiber to provide the core with cut-resistance (see entire document
including column 2, lines 45-66). It would have been obvious to one having ordinary skill in the
art at the time the invention was made to make the cut-resistant yarns from any suitable cutresistant fiber material, such as metallic wire, as disclosed by Kolmes '137, because metallic
wires provide cut-proof and/or cut-resistance to the core fiber and because it has been held to be
within the general skill of a worker in the art to select a known material on the basis of its
suitability and desired characteristics.

Regarding claim 4, Andrew discloses the use of two cut-resistant wrappings (12 and 13, see Figure 1), but Andrew does not specifically mention using an inner metal wire wrap and an outer insulating wrap. Kolmes '137 discloses that that it is known in the protective garment art to wrap metallic wire around a core fiber, followed by an insulating synthetic yarn wrap, to provide the core with cut-resistance (see entire document including column 2, lines 45-66). It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the cut-resistant yarns from any suitable cut-resistant fiber material, such as metallic wire wrap followed by an insulating synthetic yarn wrap, as disclosed by Kolmes '137, because the multiple wrappings provide cut-proof and/or cut-resistance to the core fiber and

Art Unit: 1771

because it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability and desired characteristics.

Regarding claims 5-7, considering that the prior art teaches an electrically conductive elastic composite yarn with an identical structure (covering filament wrapped around core member), an identical elastic core member (spandex fiber), and an identical conductive covering filament (metallic wire), it appears that the composite yarn would inherently possess an available elongation (about 10% to about 800%) greater than the break elongation of the conductive covering filament and less than the elastic limit of the elastic member, while also possessing a breaking strength greater than the breaking strength of the conductive covering filament.

Regarding claim 9, Andrews discloses that for each relaxed unit length of the core member there may be at least one to about 10,000 turns of the conductive covering filament (see Figure 1).

Regarding claim 10, Andrews discloses that the at least one conductive covering filament may be sinuously disposed about the core member such that for each relaxed unit length of the elastic member there is at least one period of sinuous covering by the conductive covering filament (see Figures 1 and 3).

Regarding claims 11-12 and 14-15, Andrews discloses that the composite yarn may further comprise a second covering filament (13) surrounding the elastic member, the second covering filament has a length that is greater than a drafted length of the elastic member (see column 3, lines 9-26 and Figure 1).

Regarding claim 12, Andrews discloses that the second covering filament is to be formed of a highly cut-resistant yarn (column 3, lines 23-26), but Andrews does not appear to

specifically mention metallic wire. Kolmes '137 discloses that that it is known in the protective garment art to wrap metallic wire around a core fiber to provide the core with cut-resistance (see entire document including column 2, lines 45-66). It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the cut-resistant yarns from any suitable cut-resistant fiber material, such as metallic wire, as disclosed by Kolmes '137, because metallic wires provide cut-proof and/or cut-resistance to the core fiber and because it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability and desired characteristics.

Regarding claim 14, Andrews discloses that for each relaxed unit length of the core member there may be at least one turn of the second conductive covering filament (see Figure 1).

Regarding claim 15, Andrews discloses that the second conductive covering filament may be sinuously disposed about the core member such that for each relaxed unit length of the core member there is at least one period of sinuous covering by the second conductive covering filament (see Figures 1 and 3).

Regarding claim 39, Andrews discloses that the composite yarn may be woven into a fabric (column 1, lines 9-20).

#### Allowable Subject Matter

8. Claims 16-22 and 40 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Application/Control Number: 10/825,498 Page 11

Art Unit: 1771

9. The following is a statement of reasons for the indication of allowable subject matter: The closest prior art appears to be USPN 4,777,789 to Kolmes in view of USPN 6,581,366 to Andrews, but the prior art fails to teach or suggest a stress-bearing member (claims 16-22), or an inelastic synthetic polymer yarn (claim 40), surrounding the elastic member and having a total length less than the length of the conductive covering filament. Kolmes '789 teaches first (24) and second (26) yarns that may comprise inelastic synthetic polymer filament yarns such as nylon yarns, but Kolmes discloses that the first (24) and second (26) yarns have a total length greater than the length of the conductive covering filament (22 or 22') (see Figures 1-2 and 5).

## Response to Arguments

10. Applicant's arguments filed 2/1/2006 have been fully considered but they are not persuasive.

The applicant asserts that Kewley fails to teach or suggest that the at least one conductive covering filament has a length that is greater than a drafted length of the elastic member such that substantially all of the elongating stress imposed on the composite yarn is carried by the elastic member, because Kewley does not explicitly mention the claimed property. The examiner respectfully disagrees. "A claim is anticipated only if each and every element as set forth in the claim is found, either expressly or inherently described, in a single prior art reference." Verdegaal Bros. v. Union Oil Co. of California, 814 F.2d 628, 631, 2 USPQ2d 1051, 1053 (Fed. Cir. 1987).

Although Kewley does not appear to specifically disclose the claimed property, considering that the filaments of the conductive layer are braided while the at least one elastic

Art Unit: 1771

member is linear, the at least one conductive covering filament appears to inherently have a length that is greater than a drafted length of the elastic member (such as the drafted length wherein N equals 1). It is noted that the specification defines what constitutes a drafted length on page 10, lines 29-31. The applicant has not shown, or attempted to show, that the property is not inherent.

The Patent and Trademark Office can require applicants to prove that prior art products do not necessarily or inherently possess characteristics of claimed products where claimed and prior art products are identical or substantially identical, or are produced by identical or substantially identical processes; burden of proof is on applicants where rejection based on inherency under 35 U.S.C. § 102 or on prima facie obviousness under 35 U.S.C. § 103, jointly or alternatively, and Patent and Trademark Office's inability to manufacture products or to obtain and compare prior art products evidences fairness of this rejection, *In re Best, Bolton, and Shaw*, 195 USPO 431 (CCPA 1977).

The applicant asserts that Kolmes is directed to a composite yarn having a rigid core member, but the applicant does not cite such a teaching by Kolmes. The examiner respectfully disagrees with applicant's statement because Kolmes specifically discloses that the yarn may be flexible (column 3, lines 4-6). Kolmes also discloses that the core may consist of a nylon fiber (column 3, lines 59-60).

The applicant asserts that there is no motivation to make the cut-resistant yarns of Andrews from a metallic wire. The examiner respectfully disagrees. Andrews discloses that the at least one covering filament is to be formed of highly cut-resistant yarns (column 3, lines 23-26), but Andrews does not appear to specifically mention metallic wire. Kolmes '137 discloses

that that it is known in the protective garment art to wrap metallic wire around a core fiber to provide the core with cut-resistance (see entire document including column 2, lines 45-66). It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the cut-resistant yarns from any suitable cut-resistant fiber material, such as metallic wire, as disclosed by Kolmes '137, because metallic wires provide cut-proof and/or cut-resistance to the core fiber and because it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability and desired characteristics.

The applicant asserts that Andrews fails to provide a teaching that would allow a person of skill in the art to make the claimed composite yarn. The examiner respectfully disagrees.

Andrews discloses how to make a composite yarn by unwrapping a fiber from a spool (see column 4, lines 18-24).

#### Conclusion

11. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

Application/Control Number: 10/825,498 Page 14

Art Unit: 1771

however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Andrew T. Piziali whose telephone number is (571) 272-1541. The examiner can normally be reached on Monday-Friday (8:00-4:30).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel Morris can be reached on (571) 272-1478. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

atp

ANDREW T. PIZIALI

SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700